

Date: Monday, 5/15/2006 10:44:27 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WINDOW	
Job Number	: 27090		Part Number	: D32903	
Estimate Number	: 11176		Drawing Number	: D3290 REV B	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/15/2006 S.O. No. : N/A		Drawing Revision	: B	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 5/30/2006 Qty: 20 Um: Each	
Previous Run	: 26461				
Written By	: <i>SK</i> (Comments Below)				
Checked & Approved By	: <i>SK</i> 06.05.15				
Comment	: Est. A 04.08.18 New issue KJ/RF				
	Est. B 06.05.09 Ecn 798 EC				

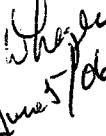
## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
		<b>Comment:</b> PURCHASING Issue P/O: <u>1245</u> <i>c Lacrosis 20</i> Description: D3290-3 Window Possible Supplier: Canus Certificate of Conformity & Process sheet are required
2.0	D32903P	Window 
		<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) Window
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		<b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity and process sheet are attached <i>10.6.6.2 20</i>
4.0	QC6	DIMENSIONAL CHECK 
		<b>Comment:</b> DIMENSIONAL CHECK Inspect dimensions as per Dwg D3290 and DT3290-3T1 <i>10.6.6.5 20 070</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST/107</u> <i>10.6.6.5 20</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06-06-05	4.0	C.O.C. is per Rev.A, and should state Rev.B. Dwg <del>xxxx</del> has Mat'l update to MIL-P-5425	 06-06-05	Mat'l is as per MIL spec. even at Rev. A. Mat'l acceptable. Ensure Supplier goes by updated Dwg Rev. B.	 June 5/05	 06-06-05	 06-06-05	 06-06-05

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes  No  DQA: 

Date: 06/06/05

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

Date: Monday, 5/15/2006 10:44:27 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 27090

Part Number: D32903

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

②  
O oct/06/06

Job Completion



U 06.06.06

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

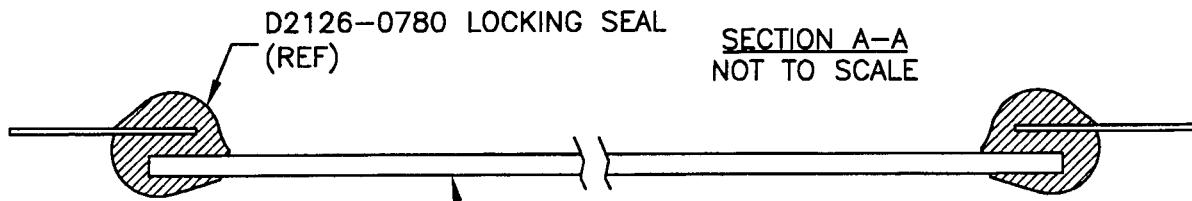
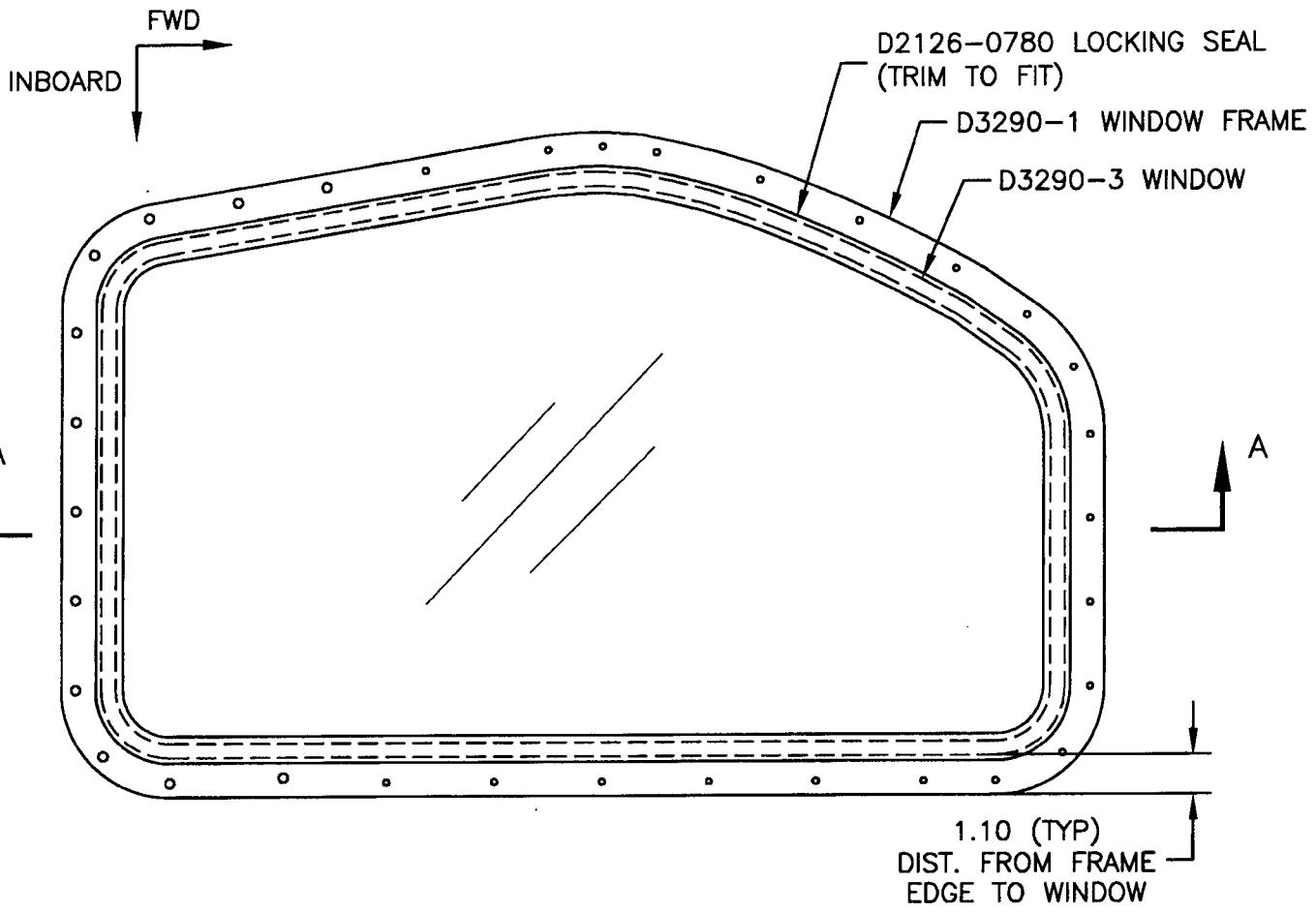
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN RF	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3290	REV. B SHEET 1 OF 3
DATE 06.04.20		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5
A	04.06.14	NEW ISSUE	
B	06.04.20	UPDATE MATERIAL PER NCR 029	



ENSURE D3290-3 WINDOW IS INSTALLED  
ON CORRECT SIDE OF D3290-1 WINDOW FRAME

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

06.04.20  
WITHOUT NOTICE  
WORK ORDER  
NO. 27090

**NOTES**

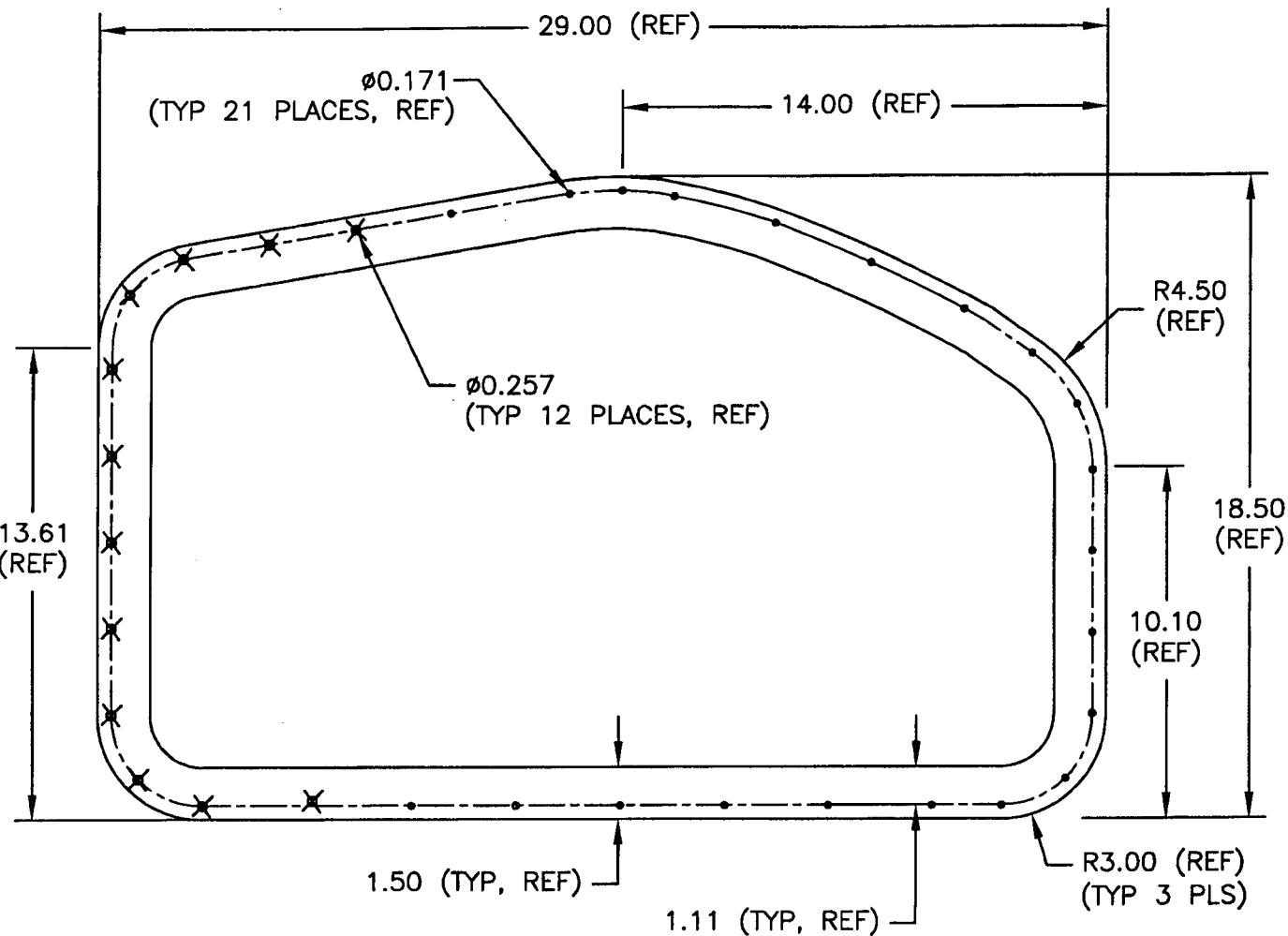
- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**

DESIGN RF	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3290	REV. B SHEET 2 OF 3
DATE 06.04.20		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5

**D3290-1 FRAME****D3290-1**

- 1) MACHINE PER DRAWING FILE "D3290-A2.DWG"
- 2) MATERIAL: 5052-H32 (QQ-A-250/8) SHEET 0.040 THICK
- 3) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1  
POWDER COAT WHITE (REF. 4.5.3.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

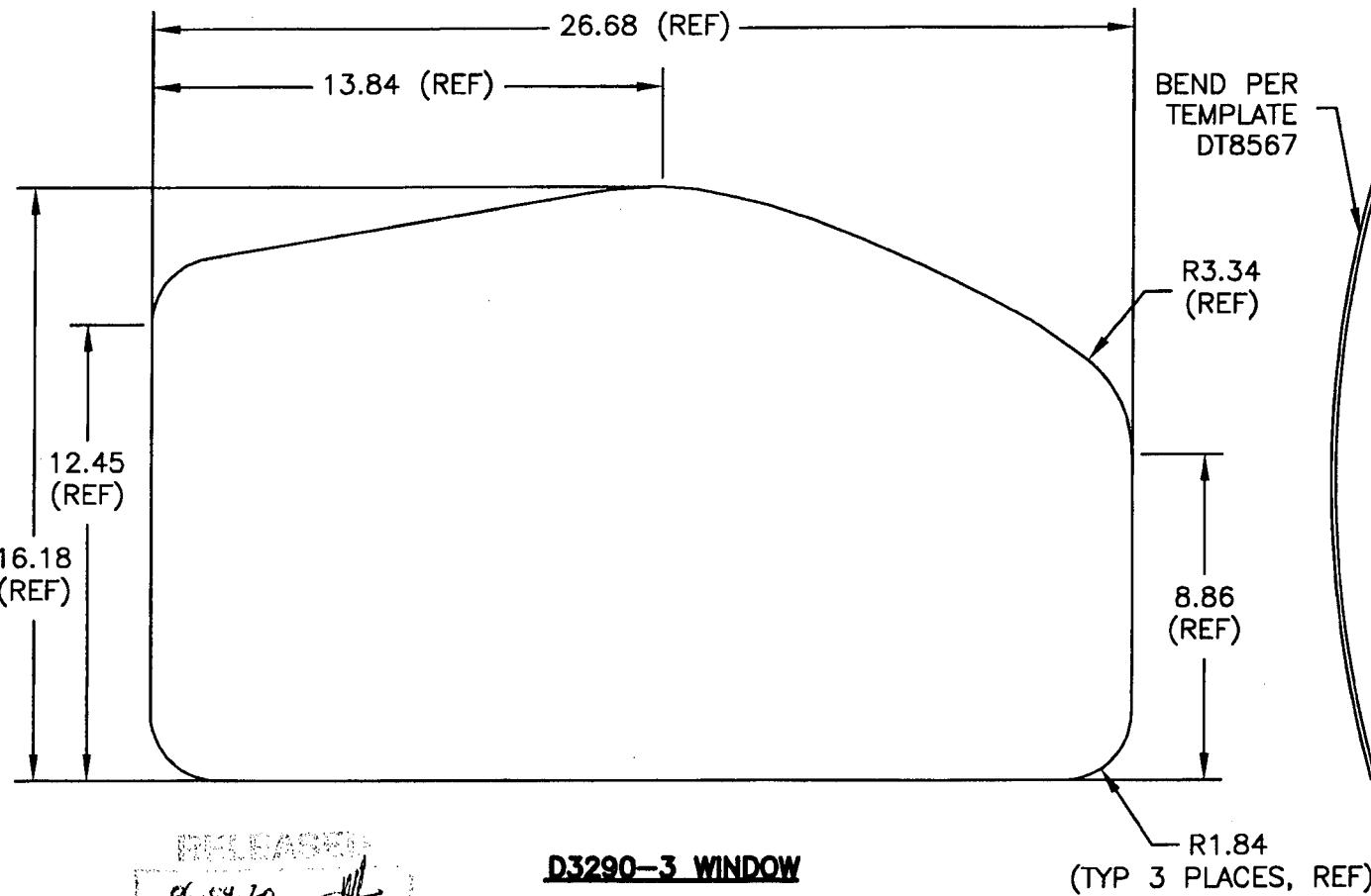
06.04.20  
SHO~~W~~ COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
4.3  
WITHOUT NOTICE  
WORK ORDER  
NO. 27090

**Copyright © 2004 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**

DESIGN RF	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3290	REV. B SHEET 3 OF 3
DATE 06.04.20		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5

**D3290-3**

**A** 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425  
OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER  
LP-391 TYPE 1 GRADE C, 0.125 THICK  
(REF. DART SPEC. M-ACRYLIC-S.125)  
2) ALL DIMENSIONS ARE IN INCHES  
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) BREAK ALL SHARP EDGES 0.010 TO 0.020  
5) CHECK PART USING DT3290-3T1

SHOP COPY  
RETURN TO  
ENGINEERINGUNCONTROLLED COPY  
SUBJECT TO AMENDMENT

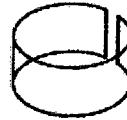
WITHOUT NOTICE

WORK ORDER

NO. 27090

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED  
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



**CANUS** Plastics Inc

300 LISGAR ST  
OTTAWA, ONTARIO  
K2P 0E2  
PH: 613-232-2657  
FAX: 613-232-6214

Certificate of Conformance

Date: 12/09/05

To: DART AEROSPACE  
1270 ABERDEEN ST.  
HAWKESBUURY, ON  
K6A 1K7

P.O.#: PO00001245  
Order# 126116

The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

<u>Quantity</u>	<u>Description</u>	<u>Specification</u>
20	D32903P WINDOW	DWG# D3290 REV A

See NER

SIGNED: 